



Blechverarbeitungsmaschinen GmbH

HEGO Blechverarbeitungsmaschinen GmbH

E-mail info@hego-coilprocessing.de • Website <https://hego-coilprocessing.de>

Phone +49-7245-92760 • Fax +49-7245-927676

Cut to Length Line 1,600 x 3.0 mm

Pos. 4,101

manufacturer	HEILBRONN
year of manufacture	1992 / 2022 / 2025
origin	Germany
condition	refurbished continuously
storage location	from location

Technical data

material	Inox / Aluminium / Non ferrous
strip width (min.)	500 mm
strip width (max.)	1,600 mm
strip thickness	0.4 – 3.0 mm
Rm = 650 N/mm ²	3.0 mm
coil weight	12 to.
coil inner-Ø	508 / 610 mm
coil outer-Ø	1,600 mm
space requirement	17.0 x 5.0 m
speed	5 – 40 m/min.
working direction	right / left
infeeding rolls	2 pcs.
no. of leveling rolls	17 pcs.
leveling roll-Ø	55 mm
support roll-Ø	68 mm
supports	7-fold



Blechverarbeitungsmaschinen GmbH

HEGO Blechverarbeitungsmaschinen GmbH

E-mail info@hego-coilprocessing.de • Website <https://hego-coilprocessing.de>

Phone +49-7245-92760 • Fax +49-7245-927676

Line consist on ...

- belt conveyort for scrap box (1.1 m)
- bottom PVC and paper coating
- center position system EMG
- coil car (L-type)
- coil opener
- dynamic brake by DC motor (28 kW)
- electric cabinet with all necessary electric
- exit conveyor
- flying shear (ABB reducer motor)
- hydraulic unit
- infeeding equipment 2 rolls (hydr.)
- lenght measuring
- leveler
- peeler table
- pinch roll for pressing
- PLC Siemens Simatic S 7 – 300 for process control 2022
- power devices, control devices
- pressing roll (hydr.)
- PVC coating
- PVC pressing pinch roll
- roll table
- scrap box
- scrap box for plate
- scrap hydraulic shear
- spreading decoiler
- stacker (6.5 m)
- stacker entry belt conveyor
- stacker entry pinch roll
- strip edge control
- telescopic belt conveyor (6,500 mm)
- top PVC and paper coating
- wrapping paper (3,2 kW)

Gallery

