



Blechverarbeitungsmaschinen GmbH

HEGO Blechverarbeitungsmaschinen GmbH

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Cut to length line 2,050 x 6 / 8 mm

Pos. 4,077

constructor	FIMI
year of bulding	1974
condition	good used
location	working condition

Technical data

strip width (max.)	2,050 mm
strip width (min.)	1,000 mm
strip thickness	2.0 - 6.0 / 8.0 mm
coil weigth	35,000 kg
coilØ (max.)	2,200 mm
coilØ (min.)	800 mm
coil iØ	610 / 762 / 864
speed	0 - 23 m/min.

Number of straightening rollers straightener

no. of leveling rolls pre leveler	5 x 200 mm Ø
main leveler roll no	15
leveling roll Ø	75 mm
support rolls	54
support rolls Ø	180 mm
Total installed power approx.	300 kW

Line consits of ...

coil car	hydraulic
decoiler	double expanding mandrel
coil iØ	610 – 864 mm
drive braking	DC motor / gearbox / disc
coil opener	hydraulic
telescopic table	hydraulic
pinch roll unit	hydraulic
no. of pinch rolls	2 x 200 mm Ø
pre leveler	5 x 200 mm Ø



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• **Leveler**

no. of leveling rolls	15
leveling roll Ø	75 mm
high adjustment rolls	mechanic
length measuring	280 – 6,000 mm
cut to length shear	flying shear (mechanic)
drive	250 kW AC motor
flying shear conveyor	45 m/min.
drive	4 kW
length	3,000 mm

• **Exit conveyor (packiType: roller type conveyor)**

type: butterfly chain conveyor	25 m/min.
drive	4 kW AC
length	8,000 mm

• **Weighing stacking conveyor**

length	13,000 mm
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• **Hydraulics + Electrics**

Gallery

