



Blechverarbeitungsmaschinen GmbH

HEGO Blechverarbeitungsmaschinen GmbH

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Slitting Line 1,520 x 3.5 mm

Pos. 5,078

producer	OCEMI
year of building	2009
condition	perfect condition
place	installed, under production

Technical data

strip width (max)	1,520 mm
strip width (min.)	30 mm
strip thickness	0.3 – 3.5 mm
coil weight decoiler	20,000 kg
coil weight recoiler	15,000 kg
coil OØ	1,800 mm
coil IØ decoiler	500 mm
coil IØ recoiler	500 mm
speed	110 m/min.

- hydraulic system
- security fence, available
- quality control mirrors, available

General informations

AC/DC	380 V, 50 Hz
AC, control Voltage, power side	110 V, 50 Hz
control voltage PLC	24 V, DC
magnetic valves	24 V, DC

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Line consist on ...

- uncoiler 508 / 610 mm
- uncoiler snubber roll
- support arm
- paper wrapping
- coil car
- peeler table
- PVC coating unit c/w press roller
- side guide
- shear entry roller
- cross shear
- slitter unit
- scrap winder
- transfer table
- pit table (2 pcs.)
- strip tension unit
- exit deflector roll & Peeler table
- recoiler 15 to. - 508 / 610 mm
- security fence
- quality control mirrors
- hydraulic system
- electric project
- entry control panel
- main control panel
- exit control panel
- main control cabinet
- line direction (right to left)

Gallery

